



Keep children away from batteries.

Non-compliance with operating instructions, installations or repairs made with other than original accessories and spare parts or with accessories and spare parts not recommended by the battery manufacturer or repairs made without authorization (e. g. opening of valves) render the warranty void.



Spent batteries have to be collected and recycled separately from normal household wastes (EWC 160601). The handling of spent batteries is described in the EU Battery Directive (2006/66/EC) and their national transitions (UK: HS Regulation 1994 No. 232, Ireland: Statory Instrument No. 73/2000). Contact your supplier to agree upon the recollection and recycling of your spent batteries or contact a local and authorized Waste Management Company.

Stationary valve regulated lead acid batteries do not require topping-up water. Pressure valves are used for sealing and cannot be opened without destruction.

1. Start Up

Check all cells/blocs for mechanical damage, correct polarity and firmly seated connectors. Torques as shown in **table 1** apply for screw connectors.

| G-M5 | G-M6 | Α | | | |
|---------------|----------|----------|--|--|--|
| 5 Nm ± 1 | 6 Nm ± 1 | 8 Nm ± 1 | | | |
| Table 4 Tames | | | | | |

Table 1: Torque

Before installation the supplied rubber covers should be fitted to both ends of the connector cables (pole covers).

Control of insulation resistance: New batteries: > 1M Used batteries: > 100 /Volt

Connect the battery with the correct polarity to the charger (pos. pole to pos. terminal). The charger must not be switched on during this process, and the load must not be connected. Switch on charger and start charging following instruction no. 2.2.

2. Operation

For the installation and operation of stationary batteries DIN VDE 0510 part1 (draft) and EN 50 272-2 is mandatory.

Battery installation should be made such that temperature differences between individual units do not exceed 3 degrees Celsius/Kelvin. Here, the load, battery and battery charger are continuously in parallel. Thereby, the charging voltage is the operation voltage and at the same time the battery installation voltage. With the standby parallel operation, the battery charger is capable, at any time, of supplying the maximum load current and the battery charging current. The battery only supplies current when the battery charger fails. The charging voltage should be 2.30 Vpc at 20° C measured at the end terminals of the battery.

To reduce the charging time a boost charging stage can be applied in which the charging voltage 2.40-2.45 Vpc at 20° C can be adjusted (standby-parallel operation with boost recharging stage).

Automatic change over to charging voltage 2.30 Vpc at 20° C should be applied.

b.) Buffer operation

With buffer operation the battery charger is not able to supply the maximum load current at all times. The load current intermittently exceeds the nominal current of the battery charger. During this period the battery supplies power. This results in the battery not fully charged at all times. Therefore, depending on the load the charge voltage must be 2.30-2.35 Vpc at 20° C. This has to be carried out in accordance with the manufacturers instructions.

c.) Switch-mode operation

When charging, the battery is separated from the load. The charge voltage of the battery must be 2.45 Vpc at 20° C (max. values). The charging process must be monitored. If the charge current reduces to less than 1.5 A/100 Ah C_{10} with 2.45 Vpc at 20° C the mode switches to float charge acc. to item 2.3.

d.) Battery operation (charge-/discharge operation)

The load is only supplied by the battery. The charging process depends on the application and must be carried out in accordance with the recommendations of the battery-manufacturer.

2.3 Maintaining the full charge (float charge)

Devices complying with the stipulations under DIN 41773 must be used. They are to be set so that the average cell voltage is 2.30 Vpc at 20° C.

2.4 Equalizing charge

Because it is possible to exceed the permitted load voltages, appropriate measures must be taken, e.g. switch off the load. Equalizing charges are required after deep discharges and/ or inadequate charges. They can be carried out with 2.45 Vpc at 35 A per 100 Ah C₁₀ up to 48 hours.

The cells / bloc temperature must never exceed 45° C. If it does, stop charging or revert to float charge to allow the temperature to drop.

2.5 Alternating currents

When recharging up to 2.40 Vpc under operation modes 2.2 the actual value of the alternating current is occasionally permitted to reach

10A (RMS)/100Ah C_{10} . In a fully charged state during float charge or standby parallel operation the actual value of the alternating current must not exceed 5 A (RMS)/100 Ah C₁₀.

2.6 Charging currents

The charging currents are not limited during standby parallel operation or buffer operation without recharging stage. The charging current should range between 10 to 35 A per 100 Ah C₁₀ (guide value).

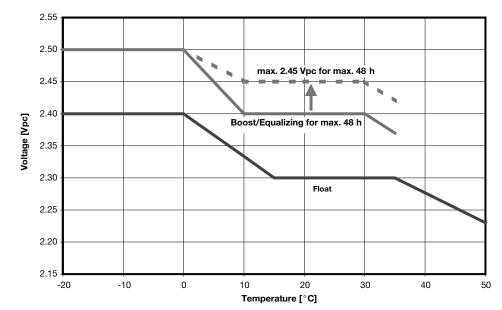
2.7 Temperature

The recommended operation temperature range for lead acid batteries is 10° C to 30° C (best: nominal temperature \pm 5K). Higher temperatures will seriously reduce service life. Lower temperatures reduce the available capacity.

The absolute maximum temperature is 55° C and should not exceed 45° C in service. All technical data refer to a nominal temperature of 20° C and 25° C respectively.

2.8 Temperature related charge voltage

The temperature related adjustment has to be carried out acc. to the following figure. An adjustment of the charge voltage must not be applied within a specified temperature range of 15° C to 35° C.



2.9 Electrolyte

The electrolyte is diluted sulphuric acid and fixed in a gel.

3. Battery maintenance and control

Keep the battery clean and dry to avoid creeping currents. Plastic parts of the battery, especially containers, must be cleaned with pure water without additives.

At least every 6 month measure and record:

- Battery voltage
- Battery-room temperature

If the cell or bloc voltage differs from the average float charge voltage by more than the values in given in table 2, or if the surface temperature difference between cells / monoblocs exceeds 5K, the service agent should be contacted.

| 2V | 4V | 6V | 8V | 12V | | |
|-------|--------|--------|--------|--------|--|--|
| +0.2/ | +0.28/ | +0.35/ | +0.40/ | +0.49/ | | |
| -0.1 | -0.14 | -0.17 | -0.20 | -0.24 | | |

Table 2: Criteria for voltage measurements

Annual measurement and recording:

- Voltage of all cells / blocs
- Surface temperature of all cells/blocs
- _ Battery-room temperature
- Insulation-resistance acc. to DIN 43539 part1

Annual visual check: Screw-connections

- Screw-connections without locking devices have to be checked for tightness
- Battery installation and arrangement
- Ventilation

4. Tests

Tests have to be carried out according to IEC 60896-21, DIN 43539 part 1. Special instructions like DIN VDF 0107 and EN 50172 have to be observed.

Capacity test

In order to make sure the battery is fully charged IU-charge methods as shown in table 3 can be applied depending on the different battery types. The current available to the battery must be between 10 A / 100 Ah and 35 A / 100 Ah C₁₀.

| Option 1 | Option 2 | | | | |
|--------------------------|--|--|--|--|--|
| 2.30 Vpc \geq 72 hours | 2.45 Vpc \geq 16 h (max. 48h) followed by 2.30 Vpc \geq 8h | | | | |

Table 3: Preparation for capacity test

5. Faults

Call the service agents immediately if faults in the battery or the charging unit are found. Recorded data as described in item 3. must be made available to the service agent. It is recommended that a service contract is taken out with our agent.

6. Storage and taking out of operation

To store or decommission cells/blocs for a longer period of time they should be fully charged and stored in a dry frost-free room. To avoid damage the following charging

- methods can be chosen:
- 1. Annual refreshing charge acc. to item 2.4. Gel batteries A 500 can be stored without refreshing charge for maximum 24 months at < 20° C.

At average ambient temperatures of more than the nominal temperature shorter intervals can be necessary.

2. Float charging as detailed in 2.3.

7. Transport

Cells and blocs must be transported in an upright position. Batteries without any visible damage are not defined as dangerous goods under the regulations for transport of dangerous goods by road (ADR) or by railway (RID). They must be protected against short circuits, slipping, upsetting or damaging. Cells/blocs may be suitable stacked and secured on pallets (ADR and RID, special provision 598). It is prohibited to staple pallets.

No dangerous traces of acid shall be found on the exteriors of the packing unit.

Cells/blocs whose containers leak or are damaged must be packed and transported as class 8 dangerous goods under UN no. 2794.

In case of air transport, batteries which are part of any equipment must be disconnected at their terminals, and the terminals must be protected against short-circuits. This is in order to avoid the risk of any incidents like fire etc.

8. General items

The ventilation of battery rooms and cabinets, respectively, must be carried out acc. to

EN 50272-2 always. Battery rooms are to be considered as safe from explosions, when by natural or technical ventilation the concentration of hydrogen is kept below 4% in air.

This standard contains also notes and calculations regarding safety distance of battery openings (valves) to potential sources of sparks.

_ Voltage of several cells/blocs Surface temperature of several cells/blocs

9. Technical Data

| Discharge time t _n | 10 min | 30 min | 1 h | 3 h | 5 h | 10 h | 20 h | Length | Width | Height | Weight |
|--------------------------------|-------------------------------|--------|-----------------------|----------------|------|------------------------|-----------------|--------|-------|--------|--------|
| Capacity C _n [Ah] | C ¹ / ₆ | C1/2 | C ₁ | C ₃ | C₅ | C ₁₀ | C ₂₀ | [mm] | [mm] | [mm] | [kg] |
| A502/10 | 4.8 | 6.4 | 7.1 | 9.0 | 9.5 | 10.0 | 10.0 | 52.9 | 50.5 | 98.4 | 0.70 |
| A504/3.5 | 1.4 | 1.95 | 2.3 | 3.0 | 3.15 | 3.3 | 3.5 | 90.5 | 34.5 | 64.4 | 0.50 |
| A506/1.2 | 0.5 | 0.66 | 0.8 | 1.05 | 1.1 | 1.0 | 1.2 | 97.3 | 25.5 | 55.6 | 0.33 |
| A506/3.5 | 1.4 | 1.95 | 2.3 | 3.0 | 3.15 | 3.3 | 3.5 | 135 | 34.8 | 64.4 | 0.70 |
| A506/4.2 | 1.1 | 1.75 | 2.5 | 3.78 | 3.95 | 4.0 | 4.2 | 52.0 | 62.3 | 102 | 0.90 |
| A506/6.5 | 2.6 | 3.5 | 4.0 | 4.8 | 5.5 | 6.3 | 6.5 | 152 | 34.5 | 98.4 | 1.30 |
| A506/10 | 4.8 | 6.4 | 7.1 | 9.0 | 9.5 | 10.0 | 10.0 | 152 | 50.5 | 98.4 | 2.1 |
| A508/3.5 | 1.4 | 1.95 | 2.3 | 3.0 | 3.15 | 3.3 | 3.5 | 179 | 34.1 | 64.4 | 1.00 |
| A512/1.2 | 0.5 | 0.66 | 0.8 | 1.05 | 1.1 | 1.0 | 1.2 | 97.5 | 49.5 | 54.9 | 0.65 |
| A512/2 | 0.8 | 1.1 | 1.5 | 1.8 | 1.85 | 1.9 | 2.0 | 179 | 34.1 | 64.4 | 1.00 |
| A512/3.5 | 1.4 | 1.95 | 2.3 | 3.0 | 3.15 | 3.3 | 3.5 | 135 | 66.8 | 64.4 | 1.50 |
| A512/6.5 | 2.6 | 3.5 | 4.0 | 4.8 | 5.5 | 6.3 | 6.5 | 152 | 65.5 | 98.4 | 2.60 |
| A512/10 | 4.8 | 6.4 | 7.1 | 9.0 | 9.5 | 10.0 | 10.0 | 152 | 98.0 | 98.4 | 4.00 |
| A512/16 | 7.0 | 9.0 | 10.6 | 13.8 | 14.5 | 15.0 | 16.0 | 181 | 76.0 | 167.0 | 6.00 |
| A512/25 | 7.8 | 11.45 | 14.4 | 18.6 | 20.5 | 22.0 | 25.0 | 167 | 176.0 | 126.0 | 9.60 |
| A512/30 | 11.4 | 16.3 | 20.1 | 24.6 | 26.5 | 27.0 | 30.0 | 197 | 132.0 | 180 | 11.10 |
| A512/40 | 14.1 | 19.5 | 24.0 | 28.5 | 34.0 | 36.0 | 40.0 | 210 | 175.0 | 175.0 | 14.60 |
| A512/55 | 19.3 | 27.6 | 35.7 | 42.9 | 46.5 | 50.0 | 55.0 | 261 | 135.0 | 230 | 18.80 |
| A512/60 | 22.1 | 30.9 | 37.1 | 48.6 | 52.0 | 56.0 | 60.0 | 278 | 175.0 | 190.0 | 20.8 |
| A512/65 | 22.5 | 33.8 | 40.9 | 53.7 | 58.5 | 62.0 | 65.0 | 353 | 175.0 | 190.0 | 24.0 |
| A512/85 | 33.1 | 47.5 | 59.0 | 69.0 | 75.5 | 80.0 | 85.0 | 330 | 171.0 | 236 | 30.0 |
| A512/115 | 37.8 | 58.5 | 67.0 | 84.0 | 95.0 | 104 | 115 | 286 | 269.0 | 230 | 39.5 |
| A512/120 | 44.5 | 62.0 | 74.0 | 89.7 | 96.0 | 102 | 120 | 513 | 189.0 | 223 | 40.0 |
| A512/140 | 50.5 | 71.5 | 85.4 | 105.3 | 113 | 119 | 140 | 513 | 223.0 | 223 | 47.0 |
| A512/200 | 68.5 | 101 | 120 | 151.8 | 164 | 173 | 200 | 518 | 274.0 | 238 | 67.0 |
| U _f [V] (2 V cell) | 1.6 | 1.6 | 1.65 | 1.70 | 1.70 | 1.80 | 1.75 | | | | |
| U _f [V] (4 V bloc) | 3.2 | 3.2 | 3.3 | 3.4 | 3.4 | 3.6 | 3.5 | | | | |
| U _f [V] (6 V bloc) | 4.8 | 4.8 | 4.95 | 5.1 | 5.1 | 5.4 | 5.25 | | | | |
| U _f [V] (8 V bloc) | 6.4 | 6.4 | 6.6 | 6.8 | 6.8 | 7.2 | 7.0 | | | | |
| U _f [V] (12 V bloc) | 9.6 | 9.6 | 9.9 | 10.2 | 10.2 | 10.8 | 10.5 | | | | |

All technical data refer to 20° C.

GNB[®] Industrial Power Headquarters Europe Exide Technologies GmbH Im Thiergarten 63654 Büdingen – Germany

Tel.: +49 (0) 60 42 / 81 544 Fax: +49 (0) 60 42 / 81 398

www.exide.com

